# HOFF PARQUET

# **Engineered Wood Ash Plank Technical Specifications**

## Construction

- Thickness Options:
  - 21 mm total thickness (6 mm top layer on 15 mm waterproof birch plywood)
  - 16 mm total thickness (4 mm top layer on 12 mm ply core)
- **Custom Constructions:** Available upon request

### Profiling

- Tongue and groove on all four sides, precision machined to within a hundredth of a millimetre
- Bevelled tongue within the tongue and groove section for easy jointing

## Bonding

- Epoxied and cold pressed for optimal bonding results
- Rigorous testing of each board for proper bonding
- Laboratory testing under extreme conditions to ensure bonding performance

### **Top Layer Lamella**

- Hardwood wear layer cut from freshly sawn solid ash boards, kiln dried for uniformity and lightness
- Same grain appearance as solid boards
- Timber sourced exclusively from FSC certified suppliers
- Consistent thickness calibration

### **Core Plywood Layer**

- Constructed from waterproof birch plywood with core layers bonded together
- Calibrated and sanded for perfection using exclusively birch layers
- Nine-layer construction provides additional resistance and enhanced stability
- Both FSC and CARB certified

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#### **Thermal Properties**

- 21 mm Thickness:
  - Thermal conductivity:  $\lambda = 0.17 \text{ W/mK}$
  - Thermal resistance:  $Rc=0.12 \text{ m}^2\text{K/W}$
- 16 mm Thickness:
  - Thermal conductivity:  $\lambda = 0.17 \text{ W/mK}$
  - Thermal resistance: Rc=0.09 m<sup>2</sup>K/W

#### Measurements

- Widths: 100 mm to 360 mm
- Lengths: Packs of 1800/2000/2400 mm with one nested layer; tailored lengths up to 5 meters available

#### Finishes

- Two coats of natural oil or eight coats of non-toxic lacquer
- Various finishes available: antique distressed, fumed, double fumed, neutral lacquered, brushed and oiled, French grey, white wash, and more

#### **Other Features**

- Maintains a well-balanced moisture content in both the wear layer and core layer, kiln dried to 8-10% to meet European standards
- Utilises authentic European Oak (Quercus Robur) with bright wood characteristics
- Certified European oak and water-resistant birch plywood
- Energy for kilning wood and heating warehouses generated from recycled wood waste